PP, PE Degradable Additive



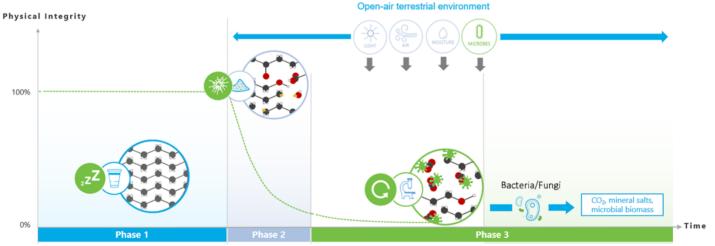
OUR SOLUTION

A world's first biodegradation technology capable of delivering full biological decomposition on PP & PE materials

- Advanced catalytic system¹ able to transform PP & PE materials into a bioavailable wax which naturally occurring microorganisms can easily assimilate
- Unlike <u>Oxo-degradation</u>, no microplastics² or toxic substances are left behind post-degradation stage
- Time controlled process to allow optimal use phase and recycling recovery, if recycling option is available
- Tested & certified to international biodegradability standard (BSI PAS 9017)³ underpinned by EN, ASTM and ISO standards (ASTM D5988/ISO 17556)
- Verified through ISO/IEC 17025 accredited independent 3rd party.
 Lab data cross-checked with real world conditions



BIOTRANSFORMATION – AN INTRODUCTION AND IN ACTION



Storage & Use Phase

Transformation Microbial conversion of bioavailable waxes in the open-air environment to Waxes







PP, PE Degradable Additive



BSI PAS 9017 – TESTING & CRITERIA



Phase

Weathering

Biodegradation

Mesophilic on soi

Stage gate 1 criteria Chemical analysis performed upon conclusion of weathering Pass/Fail Criteria defining a bioavailable wax: Carbonyl Index (CI) Reduction in weight-average molecular weight (Mw) Number-average molecular weight < 5,000 Da Z-average Molecular weight (Mz)

UV weathering under ASTM D4329/ISO 4892-3 Xenon-arc weathering under ASTM D2565/ISO 4892-2 UV (film) or Xenon-arc (rigid) for a defined short period of time

representing (through calculation) to be **no more than 4** months corresponding to South Florida conditions

Stage gate 2 criteria

Environmental safety of the waxes

Pass/Fail Criteria defining environmental safety of

Tested for both acute and chronic effects

OFCD 202 OFCD 211 OECD 208 OECD 222

Passing OECD 211 demonstrates no heavy metals, no toxic compounds and no leachates of harmful impact to aquatic systems.

Passing OECD 208.& 222 demonstrate no chronic harmful effects due to longer term exposure in soil

Stage gate 3 criteria

Biodegradation of the waxes

Pass/Fail Criteria defining bio-assimilation

Biodegradation on soil under > 90% mesophilic conditions

Biodegradation testing under ASTM D5988 and ISO

Shows the conversion of carbon in the test material (the bioavailable wax) to carbon in carbon dioxide.

HOW IT IS DEPLOYED

- Formulated as a drop-in Masterbatch Each, at either the Resin manufacturing or Packaging manufacturing stages
- Technology is tailored to the resin's footprint, application profile and required use life
- Fully compatible with biobased or conventional feedstock polyolefins
- Compatible with the normal plastic conversion processes which limits cost and enhances scalability
- No impact to product performance, mechanical properties or functional benefits
- Allow for recycling to happen with no adverse impacts through unique time-controlled process
- Typical loading rate: 2% weight percentage (wt%)







